

Work Order ID 145793

Friday, May 06, 2016 10:53:15 AM

145793

Page 1

Item ID: D412-776-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Glareshield

Stop

NS2

Start Date: 4/25/2016 Start Qty: 200

2

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 200

2

Customer:

Reference:

Approvals: Process Plan: MLC

MAY 09 2016

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-776	Rev B	JUN 09 2016	DAS	6			DAS 21 9-89	10-06-18	
100	Document Control	0.00	DAS	6					
100	DOCUMENT CONTROL		DAS	6			DAS 27 9-89		
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-776-011		CHG001						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									

NOV 04 2016

NOV 04 2016

DAS
28
9-89

JUN 09 2016

DAS
27
9-89

NOV 04 2016

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Item ID: D412-776-011

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Glareshield

Stop

NS2

Start Date: 4/25/2016 Start Qty: 2.00

2

Cust Item ID:

Required Date: 5/5/2016 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start

NR1

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-776-011 Location: 508 PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.20							
Quality Control									

DAS
28 27
9-89 9-89NOV 04 2016
21
9-89

NOV 04 2016

DAS
21
9-89

NOV 04 2016

Picklist Print

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Page 1

Work Order ID: 145793

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Parent Item: D412-776-011

D412-776-011

Parent Item Name: Glareshield

Start Date: 4/25/2016

Required Date: 5/5/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev:A 08.05-12 new issue DD verified by: LL
IPP Rev:B 08-07-14 revB as per dwg DD verified by:ec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-3A *AN3-3A* Bolt		Purchased	No			120	Each	184.0000	6	12			DAS 6 8-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				ST350		184							
				m134294		2							
				m134537		82							
				m134654		100							
AN3-5A *AN3-5A* Bolt		Purchased	No			120	Each	318.0000	10	20			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				FP001		26							
				m133686		2							
				m134055		24							
				ST350		292							
				m134502		292							
AN970-3 *AN970-3* Washers		Purchased	No			120	Each	223.0000	4	8			DAS 6 9-89
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					DAS 28 9-89
				ST260a		198							
				m129630		198							
				ST321		25							
				m128057		25							

JUN 09 2016

Picklist Print

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Work Order ID: 145793

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Parent Item: D412-776-011

D412-776-011

Parent Item Name: Glareshield

Start Date: 4/25/2016

Required Date: 5/5/2016

Start Qty: 2.00

Required Qty: 2.00

D3690-041 Manufactured No

120

Each

0.0000

1

2

D3690-041

Glareshield Assembly

D3699-041 Manufactured No

120

Each

3.0000

1

2

D3699-041

Support Assembly

Location

Loc Qty

Loc Code

ST506

3

84076

3

D3699-042 Manufactured No

120

Each

1.0000

1

2

D3699-042

Support Assembly

Location

Loc Qty

Loc Code

ST506

1

84846

1

MS20426AD3-3 Purchased No

120

Each

2,609.000

12

24

MS20426AD3-3

RIVET

Location

Loc Qty

Loc Code

GA

858

M131624

858

ST312

1751

M131624

1751

MS21042L06 Purchased No

120

Each

211.0000

11

22

MS21042L06

Nut

Location

Loc Qty

Loc Code

ST303

211

m134294

61

m134474

50

m134537

100

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Shop Packet Print

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Picklist Print

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Work Order ID: 145793

145793

Parent Item: D412-776-011

D412-776-011

Parent Item Name: Glareshield

Start Date: 4/25/2016

Required Date: 5/5/2016

Start Qty: 2.00

Required Qty: 2.00

MS21075L08 Purchased No

120 Each 218.0000 6 12

MS21075L08

ANCHOR NUT

DAS
27
9-89

Location

Loc Qty

Loc Code

ST298

109

103053

55

M132035

54

ST300

109

M128635

109

12

DAS
6
9-89
DAS
28
9-89

MS35206-228 Purchased No

120 Each 349.0000 11 22

MS35206-228

SCREW

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

80

M129682

80

ST271

269

120560

269

12

24

DAS
6
9-89
DAS
28
9-89

NAS1149D0332J Purchased No

120 Each 826.0000 12 24

NAS1149D0332.J

Washer

DAS
27
9-89

Location

Loc Qty

Loc Code

CA

6

m129682

6

FP001

11

m133988

11

GA

60

m132677

60

ST264

749

m134502

749

131738

DAS
6
9-89
DAS
28
9-89
JUN 09 2016

Picklist Print

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Work Order ID: 145793

145793

Parent Item: D412-776-011

D412-776-011

Parent Item Name: Claresfield

Start Date: 4/25/2016

Required Date: 5/5/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149DN616J

Purchased

No

120

Each

236.0000

11

22

NAS1149DN616.J

Washer

Location

Loc Qty

Loc Code

ST265

236

M127726

236

DAS
27
9-89

DAS
27
9-89

JUN 09 2016

DAS
6
8-88

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Page 1

Friday, May 06, 2016 10:53:15 AM

Item ID: D412-776-011 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: Glareshield

Start Date: 4/25/2016 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 5/5/2016 Req'd Qty: 2.00 *2* Customer:

Reference: MAY 09 2016 Run Start *NR1*
 Approvals: Process Plan: YCS Date: Tooling: Date: Stop *NR2*
 QC: Date: SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPP D412-776-011		CHG001						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									

MCS JUN 13 2016

4. WEIGHT AND BALANCE

The net weight increase associated with the D412-776-011 Replacement Glareshield Kit is negligible.

5. PARTS LIST

Qty -011	Part Number	Description
X	D412-776-011	REPLACEMENT GLARESHIELD KIT
1	D3690-041	GLARESHIELD ASSEMBLY
1	D3699-041	SUPPORT ASSEMBLY
1	D3699-042	SUPPORT ASSEMBLY
6	AN3-3A	BOLT
10	AN3-5A	BOLT
12	AN960JD10L	WASHER (or NAS1149DN332J)
11	AN960JD6L	WASHER (or NAS1149DN616J)
4	AN970-3	WASHER
12	MS20426AD3-3	RIVET
11	MS21042L06	NUT
6	MS21075L08	ANCHOR NUT
11	MS35206-228	SCREW

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Revision: **B**

Date: 08.06.24